RUGBY PORTLAND





ARCHITECTURAL SPECIALTY PRODUCTS
DECORATIVE SURFACING
ARCHITECTURAL MILLWORK
CABINET HARDWARE AND ADHESIVES



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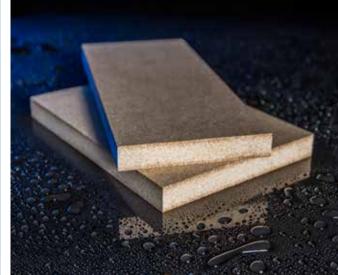
Hardboard: Hardboard

25.

Hardboard: Hardboard

FSC® Certifie







Timber Products Company 6 THE TREMENDOUS RESOURCE

- 3/8" up to 1-1/2" on standard panels
- 5' x 24' 20 opening press
- NAF, CARB Exempt
- MR10, MR50, and FR panels available
- FSC® available on all products purchased from Ampine
- ECC and SCS Certified Composite Panels
- Cal Green compliant
- Ampine NAF panels Ampine NAF Industrial, Commercial, UnderLayment, Counter Top, Shelving
- Encore NAF panels Encore, Encore FR, Encore MR 50, Encore HD, Encore Select, **Encore Counter Top**
- APEX NAF panels APEX, APEX MR50, APEX FR, APEX Shelving
- All Encore and APEX panels carry a minimum of an MR10 moisture rating other than the Encore FR, and APEX FR
- Custom Cut To Size Program





Brochure

columbia FOREST PRODUCTS

Founded in 1957, Columbia Forest Products is North America's largest manufacturer of hardwood plywood and hardwood veneer products. Columbia's decorative interior veneers and panels are used in high-end cabinetry, fine furniture, architectural millwork and commercial fixtures.

Species: Various

• Face grades: A,B,C,D,E

Back grades: 1,2,3,4

• Sizes: 4x6, 4x7, 4x8, 4x10, 5x8, 8x4

Thickness: 1/8" to 1-1/4"

 Core types: JayCore®, KayCore®, veneer core, particleboard core (PBC), medium density fibercore (MDF), combination core, Classic Core®, lumber core

UV Capabilities



Edgebanding

/ OPEN /

Brochure

PUREBOND

PLYWOOD

/ OPEN /









Grading

/ OPEN /



Brochure

GRADING GUIDE









HARDWOOD PLYWOOD

Excellent Raw Material Resource

Baltic Birch is offered from both non certified and FSC® certified forests. Russia contains more than a fifth of the world's forests, making for an abundant supply of raw material.



100% Hardwood Fiber

Made from 100% Birch hardwood veneers and nearly void free components, this material offers exceptional hardness and specific gravity, making Baltic Birch plywood amongst the strongest and most dimensionally stable panels available.

Multi-ply Construction

The construction of BALTIC BIRCH plywood has 30% more plys than conventional domestic plywood. The combined results of the Birch hardwood fiber and the multi-ply construction make for a panel that is specially designed to endure heavy loads or high impact. Baltic Birch is also available in unidirectional construction from 9mm-30mm thick.

- Direct importer more choices and better quality control
- Production quality supervised by Hardwoods employees in Russia
- 3.0mm through 25.0mm
- 5' x 5', 4' x 8', 10' x 4' and 8' x 4' cross grain
- · Grades: B/BB, BB/BB, BB/CP
- NAUF, FSC®, CARB 2, exterior and clear finished
- Custom sizes and grades available
- Laminating blanks

Roseburg A Forest Products Company

Roseburg is one of the largest manufacturers of industrial softwood plywood in North America. Each panel delivers increased value, greater durability and long-term performance. Choose a stock manufactured panel or customize a panel to exact specifications for your specific application. No matter which method of panel construction you choose, you are assured Roseburg's industrial softwood plywood panels will consistently get the job done right.

Virtually all of our industrial softwood plywood can be produced FSC® certified if required for the project. Our diverse manufacturing capabilities make Roseburg the perfect choice for custom-produced industrial softwood plywood.

Select From a Wide Variety of Products:







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Most Domestic and Many Exotic Species Available



















Premium Hardwood Sheet Veneer & Edgebanding

Veneer Technologies, Inc. manufactures high end decorative hardwood veneer faces. They carry most domestic species and have access to many exotic species from around the world. They currently operate ten continuous cross feed splicers, producing approximately 6.5 million finished square feet of face veneer per month.

SHEET VENEER

Manufactured with a select grade face veneer crosslinked to a variety of backers. Backers include 10 mil, 20 mil, 2-ply with cross-grain back, 3M peel-nstick, polyback, true phenolic. Sizes are 4' x 8', 4' x 10', 4' x 12'. Custom sizes available.





Brochure

WOOD EDGEBANDING

- Standard wood edgebanding
- 500' rolls, fleeced and sanded
- 250' rolls, preglued EVA hotmelt
- 3M peel-n-stick
- UV prefinished, preglued or fleece backed
- Widths 1/2" to 2"
- · Custom widths and lengths available



Sample Binder

THICK WOOD EDGE ROLLS

 328' rolls. Thickness 1mm, 1.5mm, 2mm, and 3mm

Please inquire about available widths and species

BROOKSIDE

VENEERS

FOUR DIVERSE COMPOSITE VENEERS:

Brookline® Veneer

Brookline® veneer is the foundation of our entire line of veneer products. Brookline® is produced from a solid laminated block of dyed veneer. When sliced, each block yields 25" x 10'4" or 25" x 8'3" sheets of veneer, depending on the pattern.

Brookline® Paper

Bonded through heat and pressure to a variety of backings, the backed veneers are stress-relieved, sanded and trimmed. The resulting product is an extremely flexible veneer that is ideal for laminating to curved or flat surfaces.

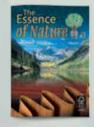
Braewood®

We produce Braewood® by laminating Brookline® veneer to a paper impregnated with phenolic resin. The resulting product can be fabricated with the ease of a decorative laminate and requires only light sanding before finishing.

Braewood® Prefinished

This line of Braewood® is finished with a specially designed polyurethane coating. The process yields a durable, transparent coating which is resistant to water and heat. Each sheet is post-formable and available with a protective peel sheet.

Exotic and Eco-Friendly Veneers are also available.







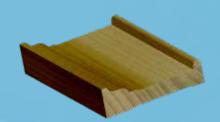




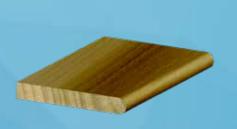
WIDE SELECTION OF MOULDINGS

Over 3,000 Profiles Available For Any Task At Hand











DOMESTIC SPECIES: HARDWOOD

• 4/4 through 16/4. All lengths and grades

Width sorted Red Oak, Hard Maple, and Poplar



IMPORTED AND SELECTED SOFTWOOD LUMBER

A comprehensive assortment of Domestic and Imported Species

IMPORTED SPECIES

For your worldwide import sourcing needs, including the highest quality mills in Africa and South America. To ensure prompt supply of exotics and imports, Hardwoods import consolidation yard is located in Leland, North Carolina.









Cedar Spanish







Lacewood





Paduak

Bubinga



Sapele

Teak

European

Steamed Beech

Jatoba

Brazilian Cherry

Wenge

DOMESTIC SPECIES: SOFTWOOD



Aromatic

Mahogany African





Western Red CVG



Vertical Grain



Yellow Pine







White Pine / White Pine / **Eastern Clear Eastern Knotty**









Patrick Lumber Company is a secondary manufacturer of high-grade niche softwood lumber products sold through distribution worldwide.

DOUGLAS FIR

Douglas fir trees are the second tallest conifers in the world, and the predominant species in Pacific Northwest forests. Valued for its strength, stability, versatility and beauty, Douglas fir yields more timber than any other species in North America. Its lumber is used in building applications ranging from light framing to finish carpentry.

Patrick Lumber's Douglas fir offerings consist primarily of timbers, flooring (including 3×6 T&G decking), and rough industrial clears sold to window and door producers and other secondary manufacturers.

HEMLOCK LUMBER

Western hemlock is extremely common in the western parts of Oregon, Washington and British Columbia. The wood is extremely versatile. Its design values make it popular in construction applications, while its workability and smooth, straight grain also give it value in industrial and finish applications.

Patrick Lumber sells a wide range of hemlock products both domestically

and overseas. Customers in New England use it for exterior bevel siding, while others use it to make flooring as well as interior, exterior and garage doors.



Kamps Hardwoods has quickly become a preferred supplier in the hardwood industry. As a high quality manufacturer, distributor, and exporter, Kamps' loyal base of customers extend locally, throughout the U.S. and Canada, as well as many other regions throughout the world.

Products: (Offered in all NHLA Grades)

Cherry

Offered in 3Com&Btr, as well as proprietary grades. Color sorts include 90/90+, 90/70+, 90/50+, unselected for color, and sappy. Cherry is offered in 4/4, 5/4, 6/4, 8/4, 10/4, and 12/4 thickness.

Hickory

Hickory is offered in 3Com&Btr, as well as proprietary grades, such as Rustic. Color sorts include Calico(mix of heart/sap), heavy heart, sappy, and unselected for color. Hickory is offered in 4/4, 5/4, and 6/4 thickness.

Maple

Hard maple is offered in 3Com&Btr, as well as proprietary grades. Width sorted product is available, primarily in S/Btr grades. Color sorts include: #1 white only (white 4 faces), #1+2 white (standard grade), and brown. Hard Maple is offered in 4/4, 5/4, 6/4, 8/4, 10/4 and 12/4 thickness.

Red Oak

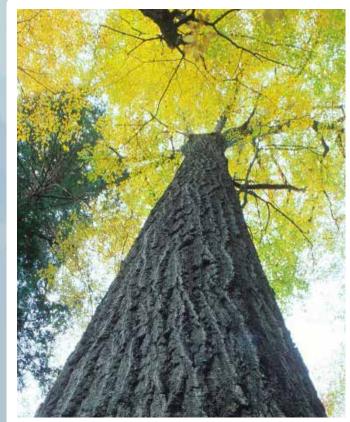
Red oak is offered in 3Com&Btr, as well as proprietary grades. Color sorts include wheat, red, unselected, and color-no-defect (heavy mineral/sap stain) sorts. Red oak is offered in 4/4, 5/4, 6/4, and 8/4 thickness. Rift/Quartered red oak is available in 2C&Btr grades.

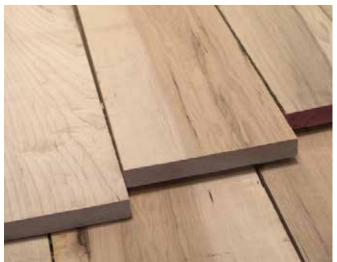
White Oak

White oak is available in 4/4, 5/4, 6/4, and 8/4 thickness. Color sorts include 95% heart one face+ better, and unselected for color. Plain sawn and rift/quartered items available.

Walnut

Walnut is offered in 2Com&Btr, as well as proprietary grades. Width sorts in all grades are provided. Color sorts include 90/90+, 90/70+, 90/50+, unselected for color, sappy. Walnut is offered in 3/4, 4/4, 5/4, 6/4, 8/4, 10/4, and 12/4 thickness. All walnut at Kamps is steamed prior to kiln drying.







Red Oak









White Oak

Walnut







Roseburg offers the most technically diverse line of medium density fiberboard (MDF) products in North America. From moisture resistant to flame retardant to no-added formaldehyde (NAF), Roseburg has an MDF panel to suit your every need.

Medex®

Medex® is a sustainable, moisture resistant, medium density fiberboard (MDF) panel utilizing a synthetic resin system and preconsumer recycled wood fiber. Medex® is engineered for interior high moisture areas in non-structural applications and is used in place of sanded plywood or solid wood. With the versatility of a superior composite wood panel and the enhancement of indoor air quality, Medex® has been specified in hundreds of commercial, institutional and conservator projects since the 1980s. Manufactured in Medford, OR.



Brochure

Medite®

Medite® is the foundation of the Roseburg MDF product line and offers a smooth hard surface, exceptional machining, plus clean, sharp edges for cutting and drilling applications. Medite® is a competitive workhorse representing uniformity in MDF and highly suitable for precision part manufacturing.



Brochure

arreis

Arreis® Sustainable Design Fiberboard (SDF)* is the most affordable sustainable Medium Density Fiberboard offered by Roseburg. Developed specifically, using a patent-pending manufacturing process, to drive down the cost of environmental stewardship and simultaneously deliver the high performance MDF you expect.

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Brochure



RANGER

West Fraser medium density fibreboard (MDF) panels are composed of 100% western white softwoods that have a consistent light sandy color. The purity and long fibres associated with this material allow for deep, detailed profiling and smooth machining for easier and better finishing. An added benefit of our panels is the light color of our MDF reduces color show-through when painting. The result is significantly longer tool life.

Ranger Board is western softwood-based MDF that is well known for its machining and painting capabilities. Ranger has a multi-opening press of 6' x 24', which enables the production of a wide range of thicknesses and densities from 3/8" through to 1 1/2".

- Used for furniture, cabinetry, flooring, and millwork. MDF is manufactured from ligno-cellulosic fibres (wood and plant dry matter) bonded together with a formaldehyde containing binder
- · Standard finish on all panels is 150 grit
- Eco[®] and FSC[®] certified
- Moisture content: Average moisture content of finished panels as shipped is 4 – 6%
- Finished sizes available:
 Width 48" to 73", Length 48" to 205"





Brochure











arauco

For more than 40 years, ARAUCO has been driven forward by its vision of being a global leader in the development of sustainable forest products. All ARAUCO-branded products sold in North America originate in sustainably managed plantation forests in Chile, Brazil, Argentina and Uruguay. No native forest wood or genetically modified trees are used to produce any / OPEN / ARAUCO product.

- 1/2" 1-1/8" thick, 4', 5' & 6' wide
- Cut to size and countertop sizes
- CARB2, ULEF, NAF,
- MR-moisture resistant, Fire rated
- FSC® Available Products
- · Trupan: Standard, Ultralite, Plus, Vestra NAF, Vesta FR ULEF, Vesta MR50



Brochure

/ OPEN /

arauco Trupan

· High-quality Trupan MDF is a CARB-certified, lighter-weight panel that offers the perfect blend of physical-mechanical characteristics. Ideal for furniture making and interior design applications.

VESTA

· These panels meet or exceed the requirements for ANSI MR50 or ANSI MR10 making them ideal for high moisture areas. Trupan VESTA NAF is produced using no added formaldehyde resin.

Weyerhaeuser

- Optimized for painting and laminating
- A homogeneous fine fiber core
- Smooth machined fine profiles and edges
- Exacting tolerance standards
- · Light consistent color
- Available in a thickness range of 0.063" to 1.625" (1.6mm to 41.3mm)
- · AB MARINE GRADE: Slow growing inland Douglas fir and Western larch yield fine-grained, smooth faces. All Group 1, Structural 1 Species
- · MDO SIGN GRADE: A quality Medium Density Overlay (MDO) plywood product. Its high integrity Ultra-Core™ construction features composed cross-bands for tight core gap tolerances more stringent than APA specifications



Roseburg produces one of the most popular machinable particleboard panels on the market today. Our UltraBlend panels are a premium-quality, mat-formed, multilayer wood particle board. These panels are made predominantly of precision-refined wood particles that are bonded with thermosetting resins. UltraBlend features a highly refined smooth surface and tight uniform core with machinable edges and excellent dimensional stability. UltraBlend particleboard panels are designed for the demanding laminating and edge machining applications of today's precision woodworking industry.

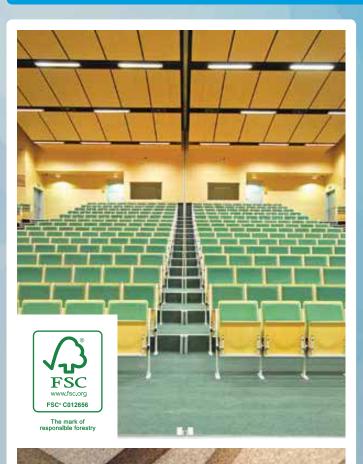


SkyBlend is Roseburg's renowned ECC Certified 100% recycled or recovered wood fiber particleboard engineered to meet today's green building requirements. It is produced with an Ultra Low Emitting Formaldehyde (ULEF) resin system. SkyBlend is available FSC® Certified and can contribute to achieving credit in both the LEED® 2009 and LEED version 4 standards. SkyBlend is listed in the USDA's BioPreferred catalog and has Federal Procurement Preference status.



UltraBlend panels are a premium-quality, mat-formed, multi-layer wood particle panel, made of predominantly, precision refined particles bonded with urea resins. Roseburg offers its UltraBlend panels with a highquality smooth surface, tight machinable edges and excellent dimensional stability. UltraBlend particleboard panels offer controlled performance and precise physical properties for industrial applications. Featuring refined surface finishes with various core components, UltraBend particleboard panels are designed for laminating as well as demanding edge applications and machining requirements.



















CARB Exempt

ECC Eco Certified

Composite

Formaldehyde Free Moisture Resistant Fire Resistant

Fire Resistant
- Class 1 (A)

EnStron Industrial is made from 100% pre-consumer recycled wood fiber, and no added formaldehyde. Manufactured in Post Falls Idaho, the board is produced from western softwood fiber, and environmentally sound pMDI resin. It combines the machinability and workability of pine and other whitewood species with the most environmentally sound resin technology in the composite panel industry.

Our particleboard provides a high quality standard and demonstrates our commitment to sustainability and indoor air quality. EnStron industrial particleboard is the ideal choice for office and residential furniture, kitchen and bathroom cabinets, shelving, and door core.

Conforming to ANSI standards, Grades LD2, M1, M2 and M3i are part of our standard offering.

EnStron products are available as FSC certified products for those individuals and companies, which have policies, that state a preference for FSC-certified products, Green buildling standards, including the US Green Building Council.

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Spectrum melamine is available in a wide range of colors, wood grains, and decorative patterns. We also have access to hundreds of others with small order minimums. We thermally fuse the melamine to your choice of high-quality substrates, most manufactured in our own facilities. Furthermore, we can custom-design and engineer a panel to meet your exact specifications, including panels up to 5-feet wide and 10-feet long.

Designer Series

Textured melamine panels are available in hundreds of colors and patterns to complement any design project. In addition, Spectrum offers a full range of thermal-fused melamine panels. From the traditional and understated, to the modern and bold, these panels deliver the perfect look.

Roll Laminates

Spectrum offers roll laminates that provide a durable, cost-effective panel. All decorative laminate panels are available with No Added Formaldehyde (NAF) and No Added Urea Formaldehyde (NAUF). FSC® Chain of Custody certification is also available.





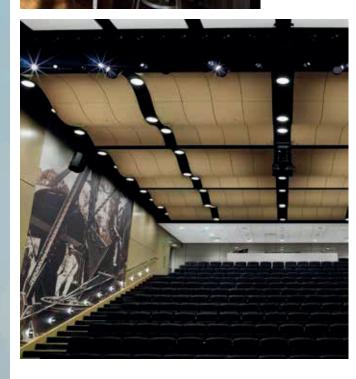


Edgebandin









4 of the 17 Colors Stocked by Rugby



Qtr.Wenge



Monterey





PS Walnut

The mark of

RECONSTITUTED WOOD VENEERS

- · High quality, reconstituted, real wood veneer
- 17 popular patterns
- 0.6mm and 2.0mm matching edgebanding
- · Veneer sheets or custom panel lay up
- · Subject to volume and lead time, an infinite array of custom colors and patterns available
- NAUF, NAF options
- FSC® options available

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Brochure

Edgebanding





A&D Binder

Fan & Prefinished Sets

Echo Wood Echo Wood PFP

PREFINISHED PANELS

- Environmentally friendly wood product with accelerated fabrication times
- Consistent 2-sided UV finish with 15° sheen
- · Eliminates the need for composing and laying-up the veneers
- Eliminates the need for a finishing line
- Provides environmentally sound finish
- FSC® options available





Brochure

Edgebanding





A&D Binder

Fan & Prefinished Sets





4 of the 17 Colors Stocked by Rugby









Qtr. Champagne Qtr. Zebrano

SHINNOKI®

prefinished wood panels

- Prefinished wood panels
 10% sheen matte finish
- Mix match technique to give natural appearance of solid wood
- Unique Designs created by a team of top European Designers
- · Protective peel coat to protect finish
- 19mm 48.8" x 109.8" NAF MDF 2 sided
- Prefinished 0.6mm edgeband and 1mm ABS edgeband available





Brochure



Edgebanding





- Wire brushed & patented "saw effect" scratching
- Mixmatch technique to give natural appearance of solid wood
- Thick cut veneer for deep brushing and scratching
- Reclaimed veneer from railways in Europe
- 20mm 48.8" x 98.4" on MDF
- 0.8mm and 1mm edgeband available, brushed and scratched

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Brochure



Edgebanding





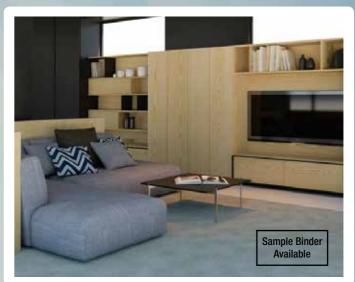
- Surface treatments highlight 3D aspect
- Unfinished panels are easily customized to cover broad color palette range
- Scandinavian influence easily integrated into modern design
- Mix match technique to give natural appearance of solid wood
- 19mm x 4' x 9' G2S Panels
- · Matching .6mm thick edgebanding
- · Matching 4' x 9' flexible veneer



Brochure



Edgebanding









Available Colors



StyleLite

The Ultimate High Gloss and Matte Panel System

- Manufactured using state-of-the-art equipment and the finest materials, StyleLite possesses an optical grade surface of the highest quality compared to all other traditional categories of high gloss panels
- StyleLite's deep, mirror-like gloss surface contains none of the obvious orange peeling, imperfections or telegraphing inherent in inferior high gloss panel types such as melamines, laminates, thermofoils (vinyl wraps) and most painted panels
- StyleLite is generally repairable if lightly or moderately scratched saving time, money and inconvenience

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Brochure

Edgebanding





Sample Binder Available

Laminated Samples Available

staron®

100% Acrylic Solid Surface

Staron high-performance acrylic solid surface is known for excellent workability and easy maintenance. Its homogenous, color-through composition is non-porous and ultra-hygienic, making Staron an ideal surfacing option for a wide range of commercial interior applications and residential spaces.

- 10-year limited commercial warranty
- Ultra hygienic / non-porous
- Thermo-formable
- 90 design inspired color options available
- · Integrated sinks and bowls available. All ADA compliant
- · Sample sets of Staron are available along with individual color samples

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Brochure



Sample Binder Available















4 of the 90 Colors Stocked by Rugby























Laminate Technologies Inc. is a leader in manufacturing Laminated Panels, Component Cabinet Parts, Specialty Hardwood Veneer Panels, and Cabinet Door and Specialty Products. We combine state-of-the-art manufacturing technology with the latest design trends to create panels, components and finely crafted doors for cabinet, closet, furniture and the construction industry. We offer a diverse mix of foils, vinyls, domestic and import hardwood veneers, thermofoil products, acrylics, and value added services so you get exactly what you want, when you want it. Service together with quality products have made us a company that you can depend on for your needs. Big or small we have you covered. Our offering includes but is not limited to these products.

Products:

- Specialty Hardwood Panels
- Reconstituted Hardwood Panels
- Dualam Hardwood/Melamine Panels
- White Melamine Shelving
- Craft Core
- Thermofoil doors
- Thermofoil components
- Custom cutting, banding and routing



Hardboard products are eco-certified composite products that have a high internal bond, exceptional stability, and smoothness ideal for paneling, furniture, fixtures, toys, general manufacturing, and applications where painting or die cutting is required.

Hardboard has a uniform thickness, density and appearance that resists marring, scuffing and abrasion, as well as changes in temperature and humidity. Hardboard can be securely glued or fastened with screws, staples or nails and can meet a variety of customer needs.

At Stimson Lumber, the following are the available options for hardboards:

Face: Plain/Smooth or Punched
Grade: Standard or Tempered
Thickness: 1/8", 3/16", 1/4"

· Accessories: Benderboard available

















ULTRA-PREMIUM COUNTERTOPS

Built on a history of over 125 years of American craftsmanship, Boos® butcher block surfaces fill your kitchen with timeless tradition in countertop appearance while maintaining a natural food safe element for food preparation. Ultra premium countertops are manufactured with full length continuous rails from our choice selections of American hardwoods.

END GRAIN COUNTERTOPS

Easy on the eye, easy on the knife - Boos® end grain island tops are manufactured in a vertically glued "checkerboard" lay-up. This unique island top offering reveals the best of the natural elements in hardwood grain.

BLENDED COUNTERTOPS

Boos® Blended kitchen countertops are a full character offering of nature's design at its best. Manufactured with random lengths of finger-jointed interior rails, the Blended KCT series offers a harmonious blend of heartwood, sap, natural mineral, and grain.

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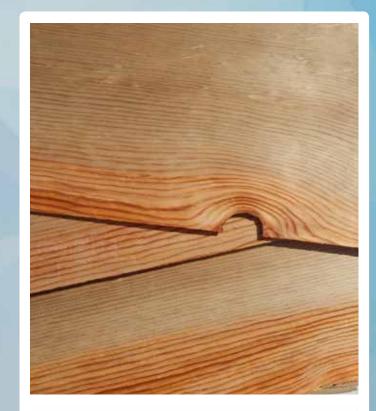


Bright Wood Corporation manufactures wood components and millwork products. The company provides cut-to-size/cut stock components, veneers, and engineered components, as well as components for windows, doors, and furniture for manufacturers; and solid and finger joint door frames, flat jambs, split jambs, mullions, astragals, and moldings for distributors. The company was founded in 1960 and is based in Madras, Oregon.

Bright Wood has the advantage when it comes to engineering components, starting with a diverse equipment base and the shopfloor experts to run each type efficiently. This makes anything possible when it comes to manufacturing high performance components for doors, windows, and more. Bright Wood is known for linking different machinery together in flexible in-line systems so that products move seamlessly from one process to another without delay.

We have been manufacturing cut-to-size components since 1960. Like all Bright Wood products, you have a number of ordering options including species (ponderosa pine, sugar pine, radiata pine, Bridiata Pine, or Hem/Fir), thicknesses (4/4, 5/4, 6/4, and 8/4), lengths, and whether or not you want the components finger jointed.

Custom processing is also available.





Servicing North America



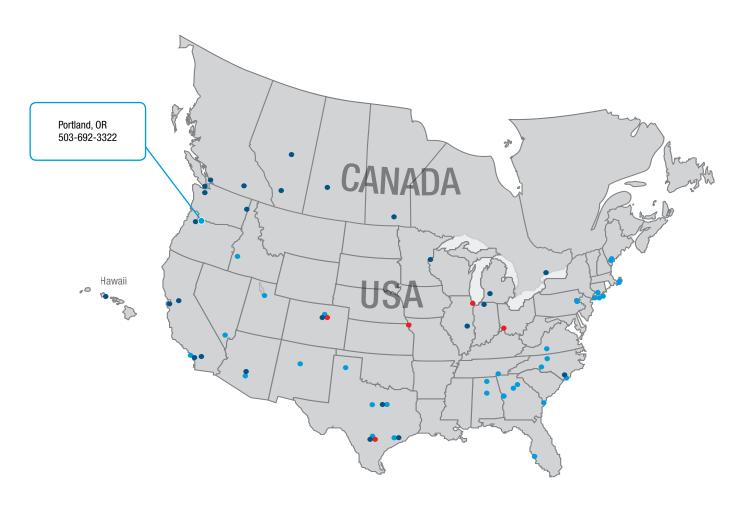




25 LOCATIONS

5 LOCATIONS

32 LOCATIONS



Albuquerque, NM	Charlotte, NC	Gorham, ME	NY Metro – Bronx
505-924-2270	704-494-0703	207-887-2070	718-589-9700
Amarillo, TX	Chattanooga, TN	Houston, TX	NY Metro – Long Island
806-352-2382	423-332-1377	713-692-3388	631-242-4369
Atlanta, GA	Columbus, GA	Kernersville, NC	Phoenix, AZ
404-699-3900	706-565-5337	336-993-8686	602-252-3696
Birmingham, AL	Dallas, TX	Las Vegas, NV	Roanoke, VA
404-792-2290	214-638-5161	702-248-0050	540-857-0425
Blakeslee, PA	Decatur, AL	Los Angeles, CA	San Antonio, TX
570-646-6724	256-350-4213	909-466-7315	210-657-5944
Boise, ID	Denver, CO	Milford, CT	Salt Lake City, UT
208-336-3911	303-296-7260	203-878-9663	801-972-9393
Boston Metro – Stoughton	Fort Worth, TX	Moonachie, NJ	Savannah, GA
781-341-9255	817-831-6241	201-807-9701	912-965-1061



Suwanee, GA 770-831-8128 Tampa, FL 813-888-6824 Wilmington, NC